

WELDED CONVEYOR BELT MODULES, BELTS MADE OF WELDED MODULES, AND METHOD OF MAKING WELDED MODULES

Abstract

Welded belt modules, belts made of such modules, and a method for making such modules. Wide belt modules are made by welding together side to side narrow belt modules to a selected width.

Modular conveyor belts are constructed of rows of welded modules connected serially by hinge pins between interleaved hinge eyes of consecutive rows. The wider welded modules eliminate or reduce the number of gaps, or seams, in a conveyor belt by reducing the number of narrow modules in each belt row.